



Ramp Group

Ray International • Radish Technologies

COMPANYPRESENTATION

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COMPANY HEADQUARTERS

Corporate Office:

- Located in Aligarh, India.



Corporate Headquarters was shifted from the old headquarters in year 2006; this shift included the first large-scale production site fully owned by the company.

COMPANYPROFILE

HISTORY

- Headquartered in the Industrial city of Aligarh, UP which is located 120Kms from the national capital New Delhi.
- Founded in 1993 by the current managing partners by the name of Ramp Overseas.
- Started with assembly and packaging operations at a twin room site.

PRODUCTS and FACILITY

- We produce one off and production run quantities in many metals according to customer requirements or through our own in-house design facility to customer satisfaction and specification. The company has unique feature of manufacturing OEM products to various industries globally.
- We manufacture various electromechanical products such as aerials, antennas, TV brackets, Antenna Brackets, Enclosures etc.
- Our manufacturing facilities boasts various plants and machines like shearing machines, turning machines etc. and we specialize in sheet metal related development.

COMPANYTIMELINE

- Started in 1993 by Rajiv Maheshwari and Ajay Patel in a small twin room office
- 1995: First export order from the US
- 1998: Capped the UK market
- 2002: Turnover crosses the magic figure of \$1 Million
- 2004: Huge strides made to penetrate the European Market
- 2006: Establishment of Radish Technologies (The domestic market arm)
- 2008: Beat global recession to keep growing at a pace of more than 20%
- 2009: Global sales hits the \$5 Million mark
- 2010: Started operations at the second factory
- 2010: Land acquired for third factory
- 2010: Started a Marketing Office in the UK

VISION and CORPORATE STRATEGIES

- We are committed to setting globally recognized standards with the needs of future generations in mind. **Our goal is to provide the leadership that will transform tomorrow's manufacturing industry.**
- We have a clear vision of the future, underpinned by a consistent set of values.
- Fast innovation calls for securing a competitive edge over the competition by setting and meeting the highest of goals in all realms of innovation.
- Our product and process innovations aim to enhance reliability and productivity to fight growing competition and also reducing environmental impact.
- We believe, that we can reduce the environmental impact of our processed by ensuring the products and processes are designed to be environment friendly.

ETHICAL VALUES

- Ramp Group is guided by a simple philosophy, strong values and high ethical standards that inform our work every day. In everything we do, we strive to help people live better lives. Our values are a shared understanding of what we stand for as an organisation.
 - We are committed to our customers and partners and have a passion for technology. We take on big challenges, and pride ourselves on seeing them through. We hold ourselves accountable to our customers and employees by honouring our commitments, providing results, and striving for the highest quality.
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- Our values are a shared understanding of what we stand for as an organisation.

INTEGRITY | HONESTY | OPENNESS | COLLABORATION | EXCELLENCE

COMPANYPOLICIES

QUALITY POLICY

- We provide quality electromechanical products to our customers with their requirements and satisfaction. We are committed to our customers; we would continually improve our working method through implementation of Quality Management System.

ENVIRONMENTAL POLICY

- Developing products with minimum environmental impacts throughout their entire lifespan is one of our controlling principles at Ramp Group. Together with safety-oriented design and development, our environmentally friendly development is central to our product responsibility policy

HEALTH & SAFETY POLICY

- The safety of our employees is paramount. Ramp Group's Occupational Health and Safety Assessment System aims to detect and reduce the risk of illness or injury for all employees by stereotyping health and safety management across our operations and empowering local teams to keep a vigil on its effectiveness.

PRACTICING COMPANY POLICIES

- We document, comply and periodically review the environment, OHS legislation & regulatory requirements.
- We use environmentally safe and healthy practices with continuous progression of technology use.
- We provide adequate control of health and safety risks arising from our work activities.
- To consult with our employees on matters affecting their health and safety.
- We conduct Internal audits regularly so that all kinds of issues can be resolved promptly and effectively.

PRODUCTION GUIDELINES

- Improved recyclability and energy and resource efficiency
- Reduced noise and detrimental air discharges, waste, restricted substance and non-renewable resources
- Nominal use of hazardous materials

TECHNOLOGYFOCUS

- To react faster and more flexibly to customer needs, we're refining our focus on integrated technologies and inter sector platforms. Our efficient and qualitative products and solutions are also making a contribution to environmental protection.
- With our IT-based integration of product planning and production, we can accelerate manufacturing processes at every stage of the value chain. For many products, we reduce time-to-client by up to 50 percent, boosting customer competitiveness to unprecedented levels.
- We realise and understand that innovation cannot start in seclusion. At the juncture between market pull and technology push, the right combination of insight and originality counts.

IMPLEMENTATIONS

- Implementation of RF scanners at our new site is planned and would be implemented by the end of this fiscal year.
- We have also started the implementation of leased Internet line connectivity to our sites.
- We also plan to implement more CNC machines at our current sites to enhance our chances of opening new streams in our businesses.

PRODUCT RANGE

- Aerials
 - ✓ Digital High Gain
 - ✓ Analogue
- Aluminium Enclosures
- Electronic Assemblies
- LCD/Plasma brackets
- LED TV Brackets
- OEM Sheet metal products (Conduits, Trunkings, Kitchen and Bathroom Accessories)
- Outdoor Aerial Brackets (Hot-Dip Galvanized)
- Wireless Antenna Brackets (Hot-Dip Galvanized)
- For full product range, please visit us at:
http://www.rampgroup.co.in/products_catalogue.php

INFRASTRUCTRE and STAFF INFORMATION

TOTAL LAND AREA	130,000 Square Feet
TOTAL COVERED AREA	70,000 Square Feet
TOTAL POWER CONSUMPTION	400 KW
TOTAL GENSET BACKUP	400 KW

STAFF and OPERATING SHIFTS

STAFF	CATEGORIES	COUNT
STAFF Information	Marketing	3
	Production Planning	4
	Quality Control	4
	Design and Development	2
	Supervisors	6
	Purchasing	2
	Finance	3
	HR Management	2
	Workers	270
Current Operating Shifts		1
Scope of Operating Shifts		3

GLOBAL CLIENTS INFORMATION

- By 2010, Ramp Group had a client base in 13 countries from North America, Asia, Europe, Australia and Africa.
- Major International Clients: RFS Alcatel Lucent, Milestone AV, Antiference UK, MTI Wireless Edge, PCTEL, Amphenol Jaybeam etc.
- Major Indian Clients: LG, Sony



CERTIFICATIONS AWARDED

- ISO 9001-2008 for Quality Management



Certificate of Registration

This certificate has been awarded to

Ray International
A-8, Sector-1, Tala Nagari, Ramghat Road, Aligarh, U.P., 202001, India

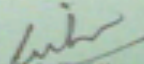
in recognition of the organization's Quality System which complies with

ISO 9001:2008

The scope of activities covered by this certificate is defined below

Manufacture & Export of Electromechanical Products

Certificate Number: 18947/B/0001/UK/En
Date of Issue: (Original Certificate) 14 December 2006
Date of Issue: 14 December 2009 Issue No: 2
Expiry Date: 13 December 2012
Issued by:


On behalf of the
Schemes Manager

If there is any doubt as to the authenticity of the certificate,
please do not hesitate to contact the head office of the Group on: info@urs-group.com
URS is a member of Registrar of Standards (UKRS) Limited a UK registered company, Chelton, Somerset



CERTIFICATIONS AWARDED

- ISO 14001-2004 for Environmental management



Certificate of Registration

This certificate has been awarded to

Ray International

A-8, Sector-1, Tala Nagari, Ramghat Road, Aligarh, Uttar Pradesh, 202001, India

in recognition of the organization's Environmental Management System which complies with

ISO 14001:2004

The scope of activities covered by this certificate is defined below

Manufacture and Export of Electromechanical Products

Certificate Number:

41547/00001/UK/En

Issue No:

1

Issued by:

Date of issue: (Original)

31 July 2010

Expiry Date:

30 July 2013

On behalf of the Scheme Manager:



MACHINERY INFORMATION

	Machine Type	Detail	Qty	Make
C N C profile Cutting Machine			1	CSM Co. Ltd.
Power Press (10 Tons To 160 Tons)		5 Tons	2	S. K. Engg. Works
		10 Tons	10	S. K. Engg. Works
	Total 48	20 Tons	13	Shri Balaji Engineering Works.
		30 Tons	12	Shri Balaji Engineering Works.
		50 Tons	6	Shri Balaji Engineering Works.
		75 Tons	2	Shri Balaji Engineering Works.
		150 Tons	1	S. K. Engg. Works
		160 Tons	2	Shri Balaji Engineering Works.
	Shearing Machine	Size: 1300 X 4mm	1	Keshav New Tech.Mach. India Pvt.Ltd
		Size: 2 1/2" x 3 mm	4	Keshav New Tech.Mach. India Pvt.Ltd
		Size: 3000 X 3 mm	2	Keshav New Tech.Mach. India Pvt.Ltd
	TCM Machine	Thread Cutting Machine	2	S. K. Engg. Works
	Pipe Cutting	MEX.25.4 OD.355	5	BOSCH
	Hand Press	Capacity: 1 No	3	Sokhi Amritshar Ind.
		Capacity: 2 No	3	Sokhi Amritshar Ind.
	MIG Welding Machine	Mig Welding (200 Amp,Singal Phase)	1	Electra Engineering{India}Pvl.
		Mig Welding (250 Amp,Three Phase)	7	Electra Engineering{India}Pvl.
	Welding Machine	Welding Machine(250 Amp)	1	Electra Engineering{India}Pvl.
	Hydraulic Press Brake	Hydraulic Press Brake 60 Tons	1	Pressmate Machines & Tools Industries
Wire Rope manufacturing Machine		Wire Rope Machine	1	Valiant Engg. Pvt. Ltd.
	Air Compressor	Tested-0809 Test Edpr-198 Kg	2	ELGI Equipment Pld.
		Test EDM\Y 0610 Capacity 500 Lt.	1	ELGI Equipment Pld.
	Hand Lift Machine	Capacity: 1000 kg	1	Lokpal Industries
	Power Lift Machine		1	

Tool Room Machine				
	Lathe Machine	Size 320 x 1000 & 7 Feet	1	Emtex Machinery Pvt. Ltd.
		Capacity: Dia 500 X 2000mm	1	Shenyang Machine Tool Co., Ltd.
		Size 6 Feet	2	Shenyang Machine Tool Co., Ltd.
		Capstan lathe - 4 1/2"	2	Shenyang Machine Tool Co., Ltd.
	Milling Machine	Size 10 X 54"	1	Emtex Machinery Pvt. Ltd.
		Size 09 X 49"	2	Emtex Machinery Pvt. Ltd.
		Size 12 X 59"	1	Emtex Machinery Pvt. Ltd.
	Radial Dril Machine	Capacity: 40MM,Distance: 800mm	1	Emtex Machinery Pvt. Ltd.
	Tool Grinder		2	Accurate Machinery
	Surface Grinder	Size:12"x24"	2	Guru Arjun Machine Tools
	Shaper Machine		1	Sagar Engineering works.
Secondary Operation & Finishing Plant				
	Polish Machine	Cycals-50-ph-3	2	Chauhan Electrical works
		Polish Machine	11	Power Mater
		Centre less Polish Machine	1	Exel
		Shot Blasting Machine	1	Sembhi International
	Vertical Lancer Machine	RPM 1440,1.5 KW, 2HP, 3 amperes	11	Powder Tuch
	Horizontal Lancer Machine	X - XLR CPM 2001	1	Exel
	Drill Machine	Capacity 13mm	1	Machalish
		Capacity: 25mm	3	P A -Drill
		Capacity: 12mm	11	Hari Machinery Mart
		Capacity: 36mm	1	India machine tool.s copre.
		Capacity: 20mm	1	India machine tool.s copre.
	Tapping-cum-drill Machine	Tapping machine 1/2"	1	Hari machinery mart
		Tapping machine 3/4"	5	Hari machinery mart
	Hand Drill Machine	Hand Drill Machine	4	Hari machinery mart
	Box Striping Machine	Semi Automatic Box Strapping M/C	2	Shree Enterprises
		Box Striping Machine	3	Pack Mach Systems
Zinc Electrolytic Plant				

	Hanging Zinc Plating		1	
	Barrel zinc Plating		1	
Powder Coating Plant				
	Furnace		3	Globel
	Powder Coating Booth	Powder Coating Booth	9	J. S. Enterprise
	Powder Spray Guns	Supply:-230V	11	Statfield Equipments Private Ltd.
Phosphating Tank				
Tin Plating Plant				
Hot Dip Galvanizing Plant				
	Cetrifugal Plant for Bolts/Nut for HDG		1	
Chrome Plating Plant				
	Bright Nickel Tank		2	
	Soak Cleaning Tank		3	
	Cathode Cleaning Tank		1	
	Acid Dip Tank		2	
	Anodic Cleaning Tank		1	
	Copper Plating Tank		1	
	Water Rinsing Tank		8	

Pollution Disposal Plant (ETP)			1
Testing		Salt Spray Chamber	1
		Load Testing Equipment For Wall Mount	4
		VESA testing fixture for wall mounts	6

MEASURING EQUIPMENTS

Code	Equipment Name	S. No.	Least Count	Range	Make	Model	Status
E013	Combination Set	14507			Mitutoyo		Active
E052	Dial Alocmeter	134573	1Micron	0-100Micro	Elektro Physik	G-6	Active
E029	Dial Caliper	10511059	0.02 mm	0-200 mm	Mitutoyo	505-684	Active
E023	Dial Indicator	MXF 357	0.01 mm	0-10 mm	Mitutoyo	2046S	Active
E024	Dial Indicator	MxE 999	0.01 mm	0-10 mm	Mitutoyo	2046S	Active
E007	Dial Vernier Caliper	2177161	0.001 Inch	0-8 Inch	Mitutoyo	505-676	Active
E022	Dig. Matic Micrometer	05070757	0.001 mm	0-25 mm	Mitutoyo	293-240	Active
E057	Digital Coating Thickness Guage	100427	2μ	0-1500μ	Milhard		Active
E056	Digital Coating Thickness Guage	100402	2μ	0-1500μ	Milhard		Active
E035	Digital Height Gauge	03003987	0.01 mm	0-450mm	Mitutoyo	570-313	Active
E011	Digital Vernier Caliper	1020865	0.01 mm	0-300 mm	Mitutoyo	----	Active
E028	Digital Vernier Caliper	0010378	0.01 mm	0-300 mm	Mitutoyo	500-754-10	Active
E006	Digital Vernier Caliper	0014405	0.01 mm	0-200 mm	Mitutoyo		Active
E008	Digital Vernier Caliper	04401805	0.01 mm	0-150 mm	Mitutoyo		Active
E066	Electronic Weighing Scale		100gm	5-1000Kg	Dolphine	DP-1 TON	Active
E067	Electronic Weighing Scale		100gm	5-1000Kg	Dolphine	DP-1 TON	Active
E068	Electronic Weighing Scale		50gm	100gm-6Kg	Dolphine	PW-6P	Active
E019	Electronic Weighing Scale	14510	5Kg	5Kg - 1000kg	Gold Tech		Active
E003	Height Gauge	03002042	0.01 mm	0-200mm	Mitutoyo		Active
E009	Height Gauge	5108232	0.01 mm	0-450mm	JIF		Active
E005	Outside Micrometer	6267121	0.001 mm	0-25 mm	Mitutoyo	----	Active
E010	Outside Micrometer	67028505	0.001 mm	0-25mm	Mitutoyo	----	Active
E025	Outside Micrometer	06079647	0.01 mm	0-25 mm	Mitutoyo	103-137	Active
E026	Outside Micrometer	06062193	0.01 mm	0-25 mm	Mitutoyo	103-137	Active
E027	Outside Micrometer	07023087	0.001"	0-1"	Mitutoyo	103-137	Active
E030	Outside Micrometer	07023123	0.001"	0-1"	Mitutoyo	103-137	Active
E014	Pressure Gauge	14520			Intech		Active
E015	Pressure Gauge	14518			Intech		Active
E016	Pressure Gauge	14519			Intech		Active

E017	Pressure Gauge	14517			FNEU Max		Active
E104	Pressure Gauge	10061807			Statefield Equipment	Type=PP-17	Active
Code	Equipment Name	S. No.	Least Count	Range	Make	Model	Status
E105	Pressure Gauge	10071864			Statefield Equipment	Type=PP-17	Active
E106	Pressure Gauge	09091489			Statefield Equipment	Type=PP-17	Active
E107	Pressure Gauge	10091802			Statefield Equipment	Type=PP-17	Active
E108	Pressure Gauge	0802992			Statefield Equipment	Type=PP-17	Active
E109	Pressure Gauge	09081470			Statefield Equipment	Type=PP-17	Active
E110	Pressure Gauge	09081469			Statefield Equipment	Type=PP-17	Active
E111	Pressure Gauge	10061781			Statefield Equipment	Type=PP-17	Active
E036	Radius Gauge		1mm	1-7mm	Mitutoyo	186-105	Active
E037	Radius Gauge		7.5mm	7.5-15mm	Mitutoyo	186-106	Active
E038	Radius Gauge		15.5mm	15.5-25mm	Mitutoyo	186-107	Active
E004	Salt Spray Chamber				Presto		Active
E089	Thread Plug Gauge	BG-1195/BG-1213	GO/NOGO	M8X0.75 6h	Size Control		Active
E090	Thread Plug Gauge	BG-1196/BG-1214	GO/NOGO	M8X0.75 6h	Size Control		Active
E091	Thread Plug Gauge	UX-1518/UX-1540	GO/NOGO	M8X0.75 6h	Size Control		Active
E092	Thread Plug Gauge	BC-491/BC-553	GO/NOGO	M8X1.25 6h	Size Control		Active
E093	Thread Plug Gauge	BC-922/BC-1012	GO/NOGO	M8X1.25 6h	Size Control		Active
E094	Thread Plug Gauge	UJ-3218/UN-2984	GO/NOGO	M5X0.8 6g	Size Control		Active
E095	Thread Plug Gauge	UR-8609/8669	GO/NOGO	M5X0.8 6g	Size Control		Active
E096	Thread Plug Gauge	UJ-4210/4262	GO/NOGO	M8X1.25 6g	Size Control		Active
E097	Thread Plug Gauge	UR-7442/7484	GO/NOGO	M8X1.25 6g	Size Control		Active
E098	Thread Plug Gauge	UM-6756/6804	GO/NOGO	5/16"X18BSW-M	Size Control		Active
E099	Thread Plug Gauge	AG 680/AG 683	GO/NOGO	1/4"X20B	Zawar S R G		Active
E100	Thread Plug Gauge	AG 4210/AG 4215	GO/NOGO	1/4"X20B	Zawar S R G		Active
E101	Thread Plug Gauge	AH 2575/AH2578	GO/NOGO	NO8X32UN	Zawar S R G		Active
E102	Thread Plug Gauge	AH 2681/AH2701	GO/NOGO	M5X0.8-6H	Zawar S R G		Active
E103	Thread Plug Gauge	AH 2686/AH2706	GO/NOGO	M5X0.8-6H	Zawar S R G		Active
E039	Thread Ring Gauge	TJ-1621	GO	M4x0.7	Size Control		Active
E040	Thread Ring Gauge	TH-9749	NOGO	M4x0.7	Size Control		Active
E041	Thread Ring Gauge	TW-331	GO	M^X1.0	Size Control		Active
E042	Thread Ring Gauge	PA-556	NOGO	M^X1.0	Size Control		Active
E043	Thread Ring Gauge	TR-4293	GO	M8X1.25 6h	Size Control		Active
E044	Thread Ring Gauge	TS-6781	NOGO	M8X1.25	Size Control		Active

E045	Thread Ring Gauge	21632	NOGO	PD3.426+/-0.007	APL		Active
E046	Thread Ring Gauge	21633	NOGO	PD7.159+/-0.007	Size Control		Active
E047	Thread Ring Gauge	21634	GO	PD7.036+/-0.007	Size Control		Active
Code	Equipment Name	S. No.	Least Count	Range	Make	Model	Status
E048	Thread Ring Gauge	21635	NOGO	PD4.218+/-0.014	Maker		Active
E049	Thread Ring Gauge	21636	GO	PD4.478+/-0.007	Size Control		Active
E050	Thread Ring Gauge	21637	NOGO		Size Control		Active
E051	Thread Ring Gauge	21638	GO		Size Control		Active
E061	Thread Ring Gauge	RC-421	NOGO	M5-6h			Active
E062	Thread Ring Gauge	TH3014	GO	M5-6h			Active
E063	Thread Ring Gauge	TO-272	GO	M6-6h			Active
E064	Thread Ring Gauge	PA-476	NOGO	M6-6g			Active
E065	Thread Ring Gauge	A1219	NOGO	M4X7 (6g)	APL		Active
E069	Thread Ring Gauge	TH-6577	GO	M5X0.8 6h	Size Control		Active
E070	Thread Ring Gauge	TH-6641	NOGO	M5X0.8 6h	Size Control		Active
E071	Thread Ring Gauge	TH-6571	GO	M5X0.8 6h	Size Control		Active
E072	Thread Ring Gauge	TH-6635	NOGO	M5X0.8 6h	Size Control		Active
E073	Thread Ring Gauge	7B-325	GO	M8X1.25 6h	Zawar S R G		Active
E074	Thread Ring Gauge	7B-329	GO	M8X1.25 6h	Zawar S R G		Active
E075	Thread Ring Gauge	7B-334	NOGO	M8X1.25 6h	Zawar S R G		Active
E076	Thread Ring Gauge	7B-337	NOGO	M8X1.25 6h	Zawar S R G		Active
E077	Thread Ring Gauge	TS-6268	GO	M8X1.25 6g	Size Control		Active
E078	Thread Ring Gauge	TS-6368	NOGO	M8X1.25 6g	Size Control		Active
E079	Thread Ring Gauge	TS-6380	NOGO	M8X1.25 6g	Size Control		Active
E080	Thread Ring Gauge	TS-9074	GO	M8X1.25 6g	Size Control		Active
E081	Thread Ring Gauge	TH-6380	GO	5/16"X18B	Size Control		Active
E082	Thread Ring Gauge	4B 649	NOGO	M5X0.8 6g	Zawar S R G		Active
E083	Thread Ring Gauge	4B 650	NOGO	M5X0.8 6g	Zawar S R G		Active
E084	Thread Ring Gauge	7B 660	GO	M5X0.8 6g	Zawar S R G		Active
E085	Thread Ring Gauge	7B 662	NOGO	M5X0.8 6g	Zawar S R G		Active
E086	Thread Ring Gauge	6B 687	GO	1/4 x 20 BSW	Zawar S R G		Active
E087	Thread Ring Gauge	6B 718	NOGO	1/4 x 20 BSW	Zawar S R G		Active
E088	Thread Ring Gauge	Z 1828	NOGO	5/16X18 BSW(M)	Zawar S R G		Active
E012	Vernier Caliper	613002	0.05mm	0-600 mm	Mitutoyo		Active
E031	Vernier Caliper	10112570	0.02 mm	0-300 mm	Mitutoyo	532-121	Active

E032	Vernier Caliper	10080590	0.02 mm	0-200 mm	Mitutoyo	532-120	Active
E033	Vernier Caliper	10108802	0.02 mm	0-300 mm	Mitutoyo	532-121	Active
E034	Vernier Caliper	10080536	0.02 mm	0-200 mm	Mitutoyo	532-120	Active
E054	Vernier Caliper	09131877	0.01mm	0-200mm	ABSOLUTE	CD8CSX	Active
Code	Equipment Name	S. No.	Least Count	Range	Make	Model	Status
E112	Vernier Caliper	51384249	0.02	0-300mm	Mitutoyo	---	Active
E018	Weighing Scale	2006-33	5 mg	5mg - 5Kg	HFW		Active
E020	Weighing Scale	14511	100 Gram		Nitiraj		Active
E021	Weighing Scale	P50591	1Gram	20g-5Kg	Phoenix	NKS-5000A	Active
E053	Weighing Scale	H1053253	0.1 Gram	0-400g	AND	HL-400	Active
E058	Weighing Scale		50g	100g-30Kg	Dolphin	DT-30K	Active
E059	Weighing Scale		1Kg	1Kg-300Kg	Lecus	LAP	Active
E060	Weighing Scale		2Kg	2Kg - 1Ton	Gold Tech	GTEP	Active

CONTACT INFORMATION

CORPORATE ADDRESS:

A – 8 UPSIDC Industrial Estate
Ramghat Road, Aligarh – 202001, INDIA

FACTORY ADDRESS:

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WEBSITES: www.rampgroup.co.in | www.radishtechnologies.com

FACTORY PICTURES: <http://www.rampgroup.co.in/images/facpics.pdf>